

Trailblazer® Series

Issued April 2010 • Index No. ED/4.77

Gas, LP or Diesel Engine-Driven
Welder/AC Generator



Quick Specs

Industrial Applications

Fabrication
Maintenance
Repair
Structural Steel Work
Pipe
Sheet Metal

Processes (X-Ray Quality)

Stick (SMAW)
MIG (GMAW)
Flux Cored (FCAW)
AC*/DC TIG (GTAW)
Air Carbon Arc (CAC-A) Cutting and Gouging
(Rated: 3/16 in carbons,
Capable: 1/4 in carbons)
Air Plasma Cutting and Gouging with
optional Spectrum models

*302 models

Output Range

	275 DC	302
DC Stick	25–275 A	25–300 A
DC TIG	10–275 A	10–300 A
AC TIG/Stick	N/A	10–225 A
MIG/FCAW	13–33 V, 275 A	13–35 V, 325 A

Generator Power Output Rated at 104°F (40°C)

Peak: 11,000 W
Continuous: 9,500 W

EFI Peak: 12,000 W
EFI Continuous: 10,500 W

**Accu-Rated™—
Not Inflated
Generator Power**

The Power of Blue.®

The Professional Welder's Choice—
designed with the professional in
mind, the Trailblazer Series has the
best welding arc in its class!

EXCLUSIVE! Trailblazers are the only
machines in the industry that utilize a
4-pole, 3-phase generator to produce
the best welding arc and have a
separate 11,000 watt power generator.

Two generators—one machine.

Trailblazer Series offers the only
2-generator system—one for welding,
and one for generating power—
meaning no interaction between tools
and the welding arc, and it has the
strongest generator power while welding.
See page 4 for more information.

**Accu-Rated™ 11,000 watts (12,000 with
EFI) of usable peak power** cranks out
enough power for most applications: job
site, farm/ranch, or home. 9,500 watts of
continuous power (10,500 with EFI).
See page 4 for more information.



For truck installation information, visit
MillerWelds.com/truck

Toughest Welders...

CASE CLOSED



Trailblazer 302
(gas model) shown

New! Optional Trailblazer 302 EFI
Model with 12,000 Watts!

Superior arc performance

- Four preset DIG settings (Stick)
- Adaptive Hot Start™ (Stick)
- Excellent MIG/FCAW arc performance
- Lift-Arc™ TIG with Auto-Crater™ and Auto-Stop™

NEW! Electronic Fuel
Injection (EFI) Benefits
vs Carburetor Models

Optional EFI

- 12% to 27% better fuel economy!
- Reduced emissions—33% lower HC+Nox levels and 27% lower CO! (EPA 1000 Hour Certification)
- Easy starting in all climates with no choke required
- Elimination of carburetor icing
- Better high-altitude performance (electric fuel pump is recommended)
- EFI is more reliable when using equipment infrequently
- 12,000 watts of generator power

EXCLUSIVE! Super-tough protective armor
with covers has high-impact resistance in
all temperatures and is chemical-resistant.
Other applications include: automotive
bumpers, tractor hoods and panels, lawn
mower decks, large structural parts, etc.

DC TIG Arc End with Auto-Crater™

- Eliminates need for a remote control
- Maintains shielding gas coverage
- Eliminates tungsten and workpiece contamination
- Eliminates unwanted arc strikes outside the weld area

TRUE BLUE
3YR. WARRANTY

Welder/generator is warranted for 3 years, parts and labor.
Engine is warranted separately by the engine manufacturer.

MADE IN **USA**
APPLETON, WI **USA**



Miller Electric Mfg. Co.

An Illinois Tool Works Company
1635 West Spencer Street
Appleton, WI 54914 USA

Equipment Sales US and Canada

Phone: 866-931-9730
FAX: 800-637-2315
International Phone: 920-735-4554
International FAX: 920-735-4125

Web Site

www.MillerWelds.com



Specifications (Subject to change without notice.)



Model	Welding Mode	Process	Amp/Volt Ranges	Weld Output Rated at 25 V (at 104°F/40°C)*	Single-Phase Generator Power	Sound Levels at Rated Output, 7 m (23 ft)	Dimensions	Net Weight**
Trailblazer 275 DC	CV/DC	MIG/FCAW	13–33 V, 275 A	275 A, 100% Duty Cycle	Peak: 11,000 watts Continuous: 9,500 watts 120/240 VAC, 88/44 A, 60 Hz EFI Model Peak: 12,000 watts Continuous: 10,500 watts	Kohler: 75.5 dB (100.5 Lwa) Subaru: 76.5 dB (101.5 Lwa) Kubota: 80.5 dB (105.5 Lwa)	Gas/LP Models: H: 28 in (711 mm) H: 33 in (838 mm) (to top of exhaust) W: 20 in (508 mm) D: 45-1/2 in (1156 mm) Diesel Model: H: 30 in (726 mm) H: 34-1/4 in (870 mm) (to top of exhaust) W: 20 in (508 mm) D: 52 in (1321 mm)	Gas/LP Models: 568 lb (258 kg) Diesel Model: 720 lb (327 kg)
	CC/DC	Stick/TIG	10–275 A	275 A, 100% Duty Cycle				
Trailblazer 302	CV/DC	MIG/FCAW	13–35 V, 325 A	300 A, 100% Duty Cycle				
	CC/DC	Stick/TIG	10–300 A	280 A, 100% Duty Cycle				
	CC/AC	TIG/Stick	10–225 A	200 A, 60% Duty Cycle				

Note: Derate outputs up to 5% when using LP fuel. *Rated at sea level. **Net weight without fuel.

Certified to both Canadian and U.S. Standards for welding equipment.

Engine Specifications (Engines warranted separately by the engine manufacturer.)

Engine Brand/Warranty	Horsepower (HP)	Type	Weld Speed	Idle Speed	Fuel Capacity	Oil Capacity	Standard Shutdowns
Kohler: 3-year mfg.	23 HP (gas), 25 HP EFI, 25 HP (LP) at 3600 RPM	Twin-cylinder, 4-cycle overhead valve, industrial air-cooled, gasoline* (carburetor or EFI) or LP	3600 RPM	2300 RPM	12 gal (45 L)	1.5 qt (1.4 L)	Low Oil Pressure
Subaru: 3-year mfg.	23 HP at 3600 RPM	Twin-cylinder, 4-cycle overhead valve, industrial air-cooled, gasoline*	3600 RPM	2300 RPM	12 gal (45 L)	1.6 qt (1.5 L), 1.8 qt (1.75 L) with filter	Low Oil Pressure
Kubota: 2-year limited North American mfg.	19 HP at 3600 RPM	3-cylinder, industrial liquid-cooled, diesel	3600 RPM	2450 RPM	12 gal (45 L)	3.4 qt (3.2 L)	High Coolant Temperature/ Low Oil Pressure/Low Fuel

*Fuel stabilizer is recommended for gas engines that are used infrequently.

Choose the Right Gas Engine Drive

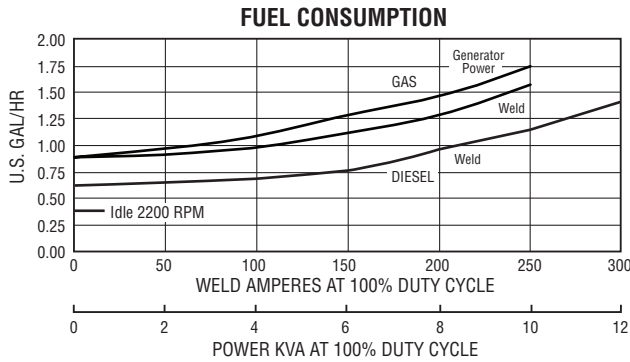
Product Description	Trailblazer 275 DC	Trailblazer 302
	Unbeatable Stick, wire, and DC TIG arc performance and the two generator system is ideal for construction, fabrication, and maintenance/repair operations.	High output, unbeatable arc performance, and the two generator system make this perfect for construction, fabrication, and maintenance/repair operations.
Welding Performance		
Stick—DC	Excellent	Excellent
Stick—AC	—	Very Good/Excellent
MIG—Wire (Solid/FCAW), Steel	Excellent	Excellent (325 Amps)
MIG—Wire, Aluminum w/Spool Gun	Excellent	Excellent (325 Amps)
TIG—DC, Steel	Excellent	Excellent
TIG—AC, Aluminum w/H.F.*	—	Very Good
Generator		
Watts	11,000 Watts/ 12,000 with EFI	11,000 Watts/ 12,000 with EFI
Key Features		
Polarity Switch	No	Yes
EFI (Electronic Fuel Injection)	Optional	Optional

*High Frequency Arc Starter and Stabilizer.

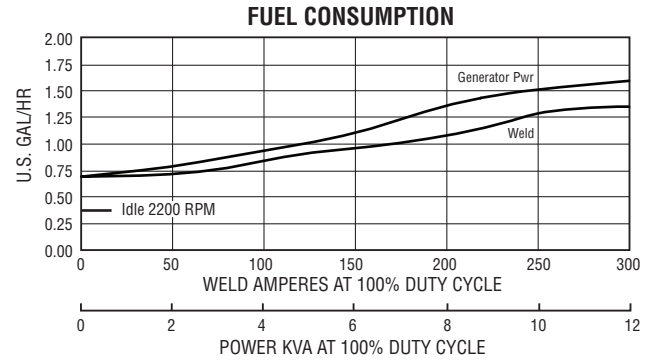
Why Buy a Gas or Diesel Engine?

Gas Advantages	EFI Advantages (vs. Carburetor Models)	Diesel Advantages
<ul style="list-style-type: none"> • Lower product cost (by 50–70%) • Smaller size and less weight • Less expensive engine repairs • Better warranties • Easier cold weather starting 	<ul style="list-style-type: none"> • 12–27% better fuel economy • Reduced emissions (approx. 1/3 lower) • Easy starting in all climates (no choke) • Elimination of carburetor icing • Better high altitude performance 	<ul style="list-style-type: none"> • Uses 20–40% less fuel than carburetor gas • 1-1/2 to 2-1/2 times the engine life • Required on some job sites for safety • Typically have longer maintenance intervals • Convenient if other equipment is diesel

Gas Carburetor and Diesel Models



Gas EFI Models



FUEL CONSUMPTION DATA

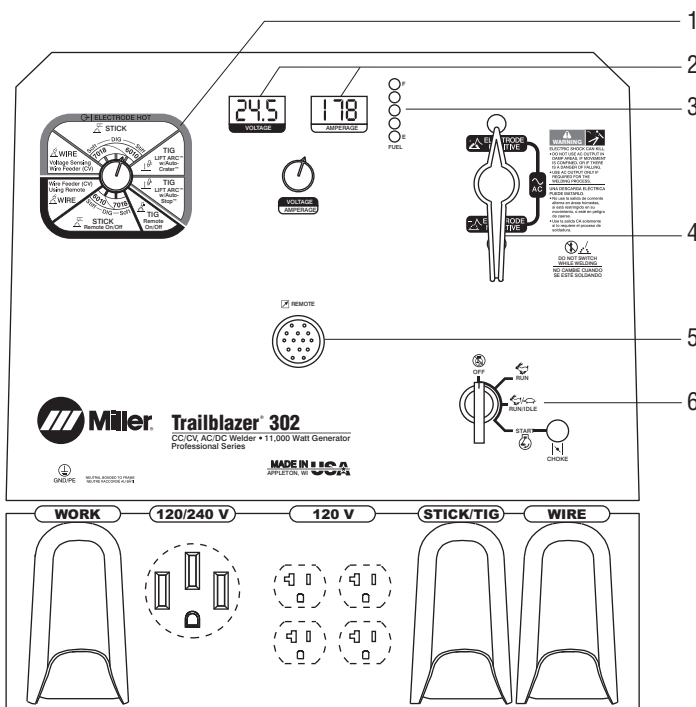
- 12-gallon fuel capacity.
- On a typical job using 1/8-in 7018 electrodes (125 A, 20% duty cycle) expect about 20 hrs (gas) or 24 hrs (diesel) of operation.
- Welding at 150 A, 40% duty cycle uses approximately: 3/4 gallon per hour — about 16 hrs of operation (gas) or 1/2 gallon per hour — about 20 hrs of operation (diesel).

HOW EFI CAN SAVE YOU MONEY

- 120 V, 20 A continuous load (25 hrs/week, \$3/gal): fuel cost carbureted = \$75, fuel cost EFI = \$54.75. Difference of approximately \$20 x 50 weeks = **\$1,000 per year savings with EFI!**
- Running 1/8 in 7018 electrodes at 20% duty cycle, **EFI will save \$405 per year!**
- Running .045 diameter wire at 40% duty cycle, **EFI will save \$502 per year!**

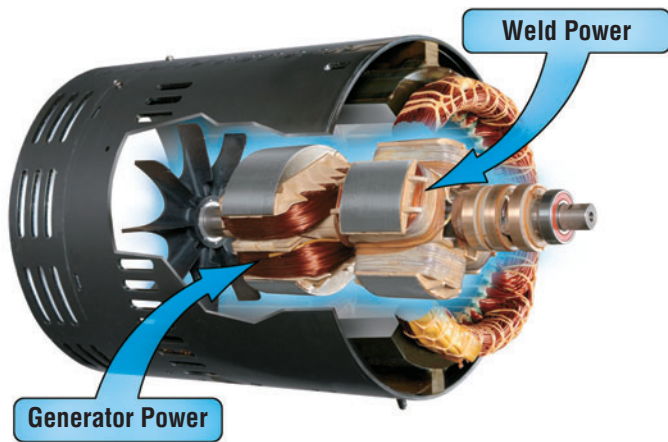
Function Guide

*Category Exclusive



- 1. Weld process switch** combines easy to set weld processes with preset DIG settings that make the Trailblazer easy to set without the complication of multiple switches.
- 2. Self-calibrating digital weld meters with meter maintenance displays.**
 - Preset and actual weld amperage/voltage
 - Hour meter function
 - Oil change interval
 - Fuel gauge
 - Engine RPMs
 - Diesel: High coolant temperature and low oil pressure shutdowns
 - Diesel: Low fuel shutdown — shuts engine off prior to running out of fuel to prevent loss of fuel in the system, and make restarts easy. Display will read noFUEL. Turn the machine off, add fuel, and restart.
- 3. Front panel fuel gauge*** LEDs indicate fuel level. The “E” LED lights when fuel is low.
- 4. DC polarity/AC switch** allows selection between DC output polarity or “industry best” 120 Hz AC weld output.
- 5. Standard 14-pin receptacle** for simple connection of remote controls and wire feeders. It features **Auto Remote Sense™*** which automatically switches from Panel to Remote Amperage/Voltage (A/V) control with remote connected. Eliminates confusion of the Panel/Remote A/V switch.
- 6. Engine Save Start™*** (Gas/LP models) extends engine life and reduces fuel use and noise by idling engine seconds after starting.
Automatic start at idle (Diesel model) extends engine life and reduces fuel use and noise.

The Trailblazer's Power Advantage



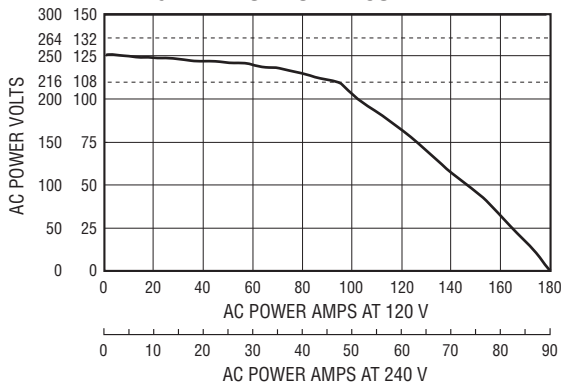
All Trailblazers have 2 generators—a 4-pole, 3-phase weld generator and a strong power generator.

SIMULTANEOUS WELDING AND POWER

Weld Current In Amperes	Total Power in Watts	120 V Receptacle Amperes	240 V Receptacle Amperes
0	11,000	88	44
100	8000	70	35
150	6700	60	30
200	5200	46	23
250	3500	31	15
300	1000	10	5

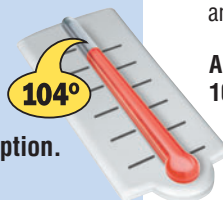
See Owner's Manual for additional information.

GENERATOR POWER CURVE



Power is in the Numbers

- Tools and motors are designed to operate within 10% of 120/240 VAC. The Trailblazer's power generator provides strong power while keeping the voltage within 10% of 120/240 VAC. **This increases tool/motor performance and life. See Generator Power Curve.**
- Generator control technology matches the generator's output to engine horsepower. This provides **more weld output** and **lowers fuel consumption.**



All ratings are tested at 104°F (40°C) to maintain tough work schedules, even in hot weather.

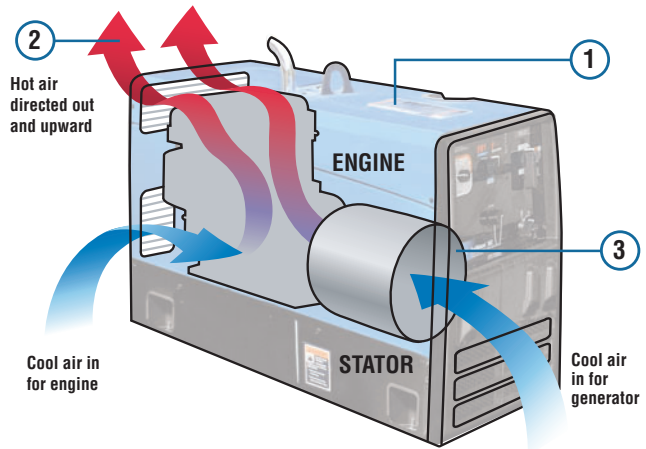
Accu-Rated™—Not Inflated Generator Power

Miller's Accu-Rated™ 11,000 watts of *usable* peak power is delivered for a minimum of 30 seconds. Accu-Rated means peak power is usable for maximum generator loads such as plasma cutting, Millermetics and motor starting. Accu-Rated peak power beats the competition's very short-duration peak or surge power. Use your peak power, it's more than a number.

Trailblazer® 2-Generator Advantages

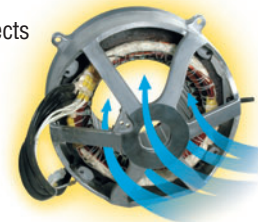
- Separate weld and power generators are designed for specific functions. This is why the 4-pole, 3-phase weld generator is the **most efficient and produces the best arc quality** with a precise, yet simple and reliable weld control design.
- No interaction** between grinders, power tools, etc. and the welding arc.
- Generator **power is independent of weld** control settings.
- Has the industry's **strongest power while welding.**
- The Trailblazer's generator weighs 200 lb! That's about 60 lb more copper and iron than most competitive models. Heavy-duty construction, rock-solid performance—**More Guts, More Glory!**

Superior Cooling Technology



Directed airflow improves cooling for long engine and component life.

- The fully enclosed case design virtually eliminates hot air recirculation when machine is mounted in tight spots.
- Louver-directed air flow keeps the temperature of internal parts cool for maximum performance and extended life.
- Self-cooling stator barrel completely encloses and protects its generator from the dirtiest and harshest environments.



Genuine Miller Options

*Available as factory option. See ordering information on back page.

GFCI Protection* #195 496 Field
Ground Fault Circuit Interruptors are required on some construction sites. Kit contains two GFCI 120 VAC duplex receptacles. (240 VAC GFCI receptacle not required).

LP Gas*
Liquid withdrawal with vaporizer and regulator. Does not include tanks, brackets, or hose from tank to regulator.

Note: Requires LP Tank Mounting Assembly #195 329.

Electric Fuel Pump* #195 214 Field
For gas models at high altitude. Improves engine starting and high-output performance.



FA-7.5 Flame Arrestor Fuel Cap (Gasoline Red)
#042 632 Field
Lockable for added protection.

Spark Arrestor #043 579 Field
Mandatory when operating on California grasslands, brush or forest-covered land, and all National Forests. For other areas, check your state and local laws.



Remote Oil Drain/Filter Kits

Rear Mounted (shown) #300 106 Field. For Kohler
#300 417 Field. For Subaru
Oil can be drained from rear of machine.

Front/Chassis Truck Mounted #300 236 Field. For Kohler
#300 418 Field. For Subaru
Oil can be drained from the front of the machine or below the truck, mounted on the chassis.

Makes servicing easy when engine drive is mounted in tight spots.



Female Receptacle



Adapter Cord, Full KVA #300 517 Field
NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240 V plug to common Millermatic® and Spectrum® 240 V plug.



Full KVA Plug Kit #119 172 Field
120/240 VAC, 50 amp plug (NEMA 14-50P) to fit full KVA receptacle.

Order the following from Miller Service Parts.

Engine Tune-Up Kits
#230 015 Field. Kohler CH23 (Gas)
#246 115 Field. Kohler ECH 730 (EFI Gas)
#180 096 Field. Kohler CH 20 (LP) and CH 730 (LP)
#199 062 Field. Subaru EH 65
#206 421 Field. Kubota D722
Tune-up kits include spark plugs (gas/LP models) and engine filters.

TIG Adapter with Extension #195 350 Field
Extension with Power Cable Adapter 45V11. Required for Lift-Arc™/scratch start TIG welding with Trailblazer 275 DC.

Genuine Miller Accessories



All-Purpose Running Gear #300 396 Gas/LP, with inner tubes
#300 477 Gas/LP, with Never Flat™ tires

Includes two heavy-duty 15 in tires, two 8 in rubber swivel casters and a heavy-duty handle. Recommended for all surfaces and applications, and is easy to move around the job site.

All-Purpose Running Gear with Protective Cage #300 428 Gas/LP, with inner tubes
#300 478 Gas/LP, with Never Flat™ tires
Running gear and rugged cage with cable holders protects your investment and is easy to move around flat surfaces.

All-Terrain Running Gear EZ #300 572 Gas, with inner tubes
#300 574 Gas, with Never Flat™ tires
Includes two heavy-duty 15 in tires, two 10 in pneumatic tires with innertubes and a rugged handle to provide maximum maneuverability.

Note: Not for use with Gas Cylinder Mounting Assembly or LP Tank Mounting Assembly.



All-Terrain Running Gear EZ with Protective Cage #300 573 Gas, with inner tubes
#300 575 Gas, with Never Flat™ tires

Running gear and rugged cage with cable holders protects your investment and is easy to move around the jobsite.

Note: Not for use with Gas Cylinder Mounting Assembly or LP Tank Mounting Assembly.



Protective Cage with Cable Holders #195 331 Gas/LP
#300 052 Diesel
Rugged cage with cable holders protects

your investment. Can be used with running gear, Gas Cylinder Mounting Assembly, LP Tank Mounting Assembly, or with trailer.



Gas Cylinder Mounting Assembly #195 330 Gas/Diesel
Designed for use with All-Purpose Running Gear, Protective Cage, or by itself. Includes

base tray with bottle bracket, vertical support rack and safety chain.

Note: Not recommended for diesel models when equipped with All-Purpose Running Gear. Not for use with LP Tank Mounting Assembly or All-Terrain Running Gears. Not recommended for use with Protective Cover.



LP Tank Mounting Assembly #195 329 LP
Designed for use with All-Purpose Running Gear, Protective Cage,

or by itself. Includes bracket and clamp to mount 33 and 43 lb tanks horizontally, and hose with fittings to converter.

Note: Not for use with Gas Cylinder Mounting Assembly or All-Terrain Running Gears. Not recommended for use with Protective Cover.

Protective Covers



#195 333 shown

#195 333 For Gas models **without** Protective Cage or Running Gear.

#195 529 For Gas models **with** Protective Cage and/or Running Gear.

Note: Protective Cage side rail support brackets cannot be used with cover.

#195 334 For Diesel model **without** Protective Cage or Running Gear.

Heavy-duty, water-resistant and mildew-resistant covers protect and maintain the finish of the welder.

Stick (SMAW) Welding

Weld Leads

#173 851 2/0, 350 A, 100% duty cycle, 50 ft stinger, 50 ft work cable

#043 952 2/0, 300 A, 100% duty cycle, 100 ft stinger, 50 ft work cable

Plasma Cutting



Spectrum 375 X-TREME and 625 X-TREME shown.

Spectrum® 375 X-TREME™ #907 339
See Lit. Index No. PC/9.2.

Spectrum® 625 X-TREME™ #907 404
See Lit. Index No. PC/9.6.

Spectrum® 875 #907 390-01-1
See Lit. Index No. PC/9.8.

The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).

MIG/Flux Cored Welding



Millermatic® Passport® Plus #907 401

Portable, all-in-one MIG package features ultimate arc performance, self-contained gas bottle, and flexibility to plug into 115 or 230 V power with Miller exclusive Multi-Voltage Plug (MVP™). See Lit. Index No. DC/12.53.



SuitCase® X-TREME™ 8VS Wire Feeder #951 181

SuitCase® X-TREME™ 12VS Wire Feeder #951 184

Lightweight, portable, voltage-sensing wire feeders include secondary contactor and gas valve. See Lit. Index No. M/6.41.



SuitCase® 8RC Wire Feeder #951 186

SuitCase® 12RC Wire Feeder #951 188

Lightweight, modular design and flexible enough to run a variety of wires up to 5/64 in diameter. Comes standard with remote voltage control. See Lit. Index No. M/6.5.



Spoolmatic® 30A Spool Gun #130 831

Air-cooled, 200-amp, 1-lb spool gun for aluminum MIG. See Lit. Index No. M/1.73.

WC-24 Control #137 549

Use with Spoolmatic 30A.

XR™ Wire Feeders and Guns

Push-pull system designed to handle difficult-to-feed soft alloy wires such as aluminum. See Lit. Index No. M/1.7, M/1.71, and M/1.73.

TIG (GTAW) Welding



Dynasty® 200 Series

For premium portable AC/DC TIG arc quality. See Lit. Index No. AD/4.8.



HF-251 Series #042 388

HF-251D-1, 115 VAC High-frequency arc starter and stabilizer. See Accessory Lit. Index No. AY/5.0.

Remote Controls



RHC-14 Hand Control #129 340

Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3-1/4 in (102 x 102 x 82 mm). Includes 20 ft (6 m) cord and 14-pin plug.



RFCS-14 HD Foot Control #194 744

Heavy-duty foot current and contactor control. Includes 20 ft (6 m) cord and 14-pin plug.



RMLS-14 #129 337 14-pin plug

Momentary- and maintained-contact rocker switch for contactor control. Push forward for maintained contact and back for momentary contact. Includes 20 ft (6 m) cord.



RCC-14 Remote Contactor and Current Control #151 086 14-pin plug

Rotary-motion fingertip control fastens to TIG torch using two Velcro® straps. Includes 28 ft (8.5 m) control cord.

Extension Cords for 14-Pin Remote Controls

#122 973 25 ft (7.6 m)

#122 974 50 ft (15.2 m)

#122 975 75 ft (23 m)

Trailers and Hitches



HWY-1000 Trailer #195 013

A 1000 lb (454 kg) capacity highway trailer with welded steel tubing frame, heavy-duty axle with roller bearing hubs and leaf-spring suspension. The HWY-1000 comes with jack stand, 2 in (50 mm) ball hitch, fenders and lights.

Note: Trailer is shipped unassembled.

Cable Tree #195 023

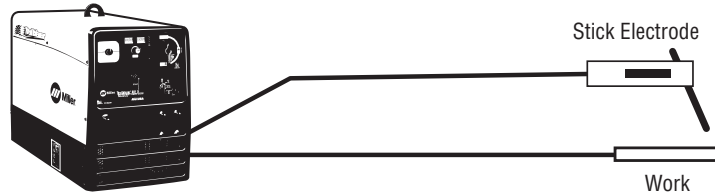
Provides an area to conveniently wrap weld cables and extension cords on the HWY-1000 trailer.

Lunette Eye 2-1/2 in (64 mm) #043 824

Typical Installations

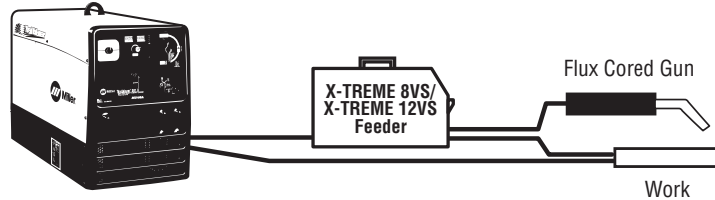


Stick (SMAW) Basic Equipment



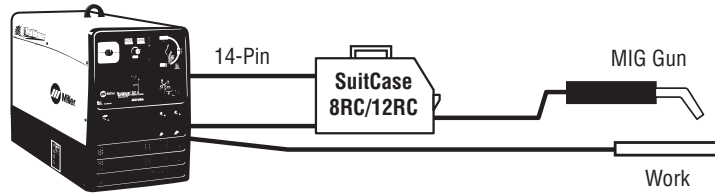
Flux-Cored (FCAW) Basic Equipment

SuitCase® X-TREME™ 8VS #951 181
 SuitCase® X-TREME™ 12VS #951 184



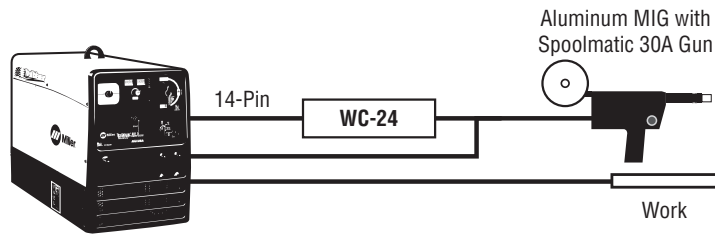
MIG (GMAW) Basic Equipment

SuitCase® 8RC #951 186
 SuitCase® 12RC #951 188



Aluminum MIG (GMAW) Basic Equipment

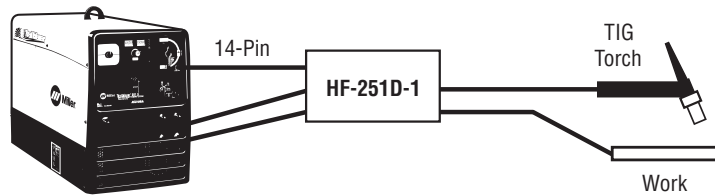
Spoolmatic® 30A #130 831
 WC-24 #137 549



TIG (GTAW) Basic Equipment

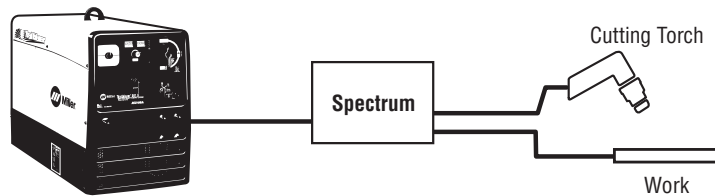
Dynasty® 200 Series
 HF-251D-1 #042 388
 TIG Adapter w/Extension* #195 350

* Required for Lift-Arc™/Scratch Start TIG welding with the Trailblazer 275 DC

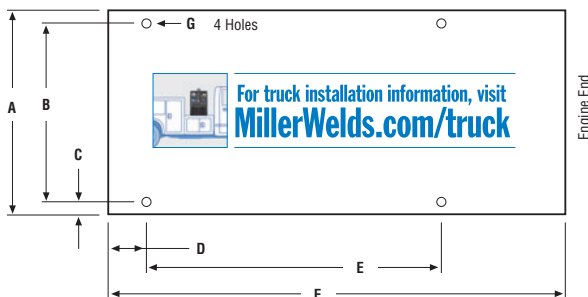


Plasma Basic Equipment

Spectrum® 375 X-TREME™ #907 339
 Spectrum® 625 X-TREME™ #907 404
 Spectrum® 875 #907 390-01-1



Mounting Specifications



- A. 20 in (508 mm)
- B. 16-1/2 in (419 mm)
- C. 1-3/4 in (44 mm)
- D. 6-1/16 in (154 mm)
- E. 32-3/4 in (832 mm)
- F. 45-3/8 in (1153 mm) (Gas)
52 in (1321 mm) (Diesel)
- G. 13/32 in (10 mm) diameter

Gas/LP Models

Height: 28 in (711 mm)
 33 in (838 mm) to top of exhaust
Width: 20 in (508 mm)
Depth: 45-1/2 in (1156 mm)

Diesel Model

Height: 30 in (762 mm)
 34-1/4 in (870 mm) to top of exhaust
Width: 20 in (508 mm)
Depth: 52 in (1321 mm)

Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
Trailblazer® 275 DC (23 HP Gas, 25 HP LP Kohler)	#907 214	Base machine, CC/CV, DC 11,000 watts		
	#907 214-01-1	With GFCI Receptacles		
	#907 214-01-3	With No Battery		
	#907 214-02-1	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 275 DC (23 HP Subaru)	#907 215	Base machine, CC/CV, DC 11,000 watts		
	#907 215-01-1	With GFCI Receptacles		
	#907 215-02-1	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 275 EFI (Electronic Fuel Injection) (25 HP Kohler)	#907 451	Base machine, CC/CV, DC 11,000 watts		
	#907 451-00-1	With GFCI Receptacles		
	#907 451-00-2	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 302 (23 HP Gas, 25 HP LP Kohler)	#907 216	Base machine, CC/CV, AC/DC 11,000 watts		
	#907 216-01-1	With GFCI Receptacles		
	#907 216-01-4	With No Battery		
	#907 216-02-1	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 302 (23 HP Subaru)	#907 217	Base machine, CC/CV, AC/DC 11,000 watts		
	#907 217-01-1	With GFCI Receptacles		
	#907 217-01-3	With No Battery		
	#907 217-02-1	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 302 EFI (Electronic Fuel Injection) (25 HP Kohler)	#907 452	Base machine, CC/CV, AC/DC 11,000 watts		
	#907 452-00-1	With GFCI Receptacles		
	#907 452-00-2	With No Battery		
	#907 452-00-3	With Electric Fuel Pump for High Altitude and GFCI Receptacles		
Trailblazer® 302 Diesel (19 HP Kubota)	#907 218	Base machine, CC/CV, AC/DC 11,000 watts		
	#907 218-01-1	With GFCI Receptacles		
	#907 218-01-4	With No Battery (International)		
GFCI Protection	#195 496	Field		
Electric Fuel Pump	#195 214	Field. For gas engines at high altitudes		
Flame Arrestor Fuel Cap	#042 632	Field. Gas models		
Spark Arrestor	#043 579	Field		
Remote Oil Drain and Filter Kit		Field. See page 5		
Adapter Cord, Full KVA	#300 517	Field		
Full KVA Plug	#119 172	Field		
Engine Tune-Up Kits		Field. See page 5		
TIG Adapter with Extension	#195 350	Field. Required for Lift-Arc™/Scratch Start TIG welding with Trailblazer 275 DC. (Order from Miller Service Parts)		
Accessories				
All-Purpose Running Gear	#300 396	Gas/LP models, with inner tubes		
	#300 477	Gas/LP models, with Never Flat™ tires		
All-Purpose Running Gear with Protective Cage	#300 428	Gas/LP models, with inner tubes		
	#300 478	Gas/LP models, with Never Flat™ tires		
All-Terrain Running Gear EZ	#300 572	Gas models, with inner tubes. <i>Not for use with Gas Cylinder or LP Tank Mounting Assembly</i>		
	#300 574	Gas models, with Never Flat™ tires. <i>Not for use w/Gas Cylinder or LP Tank Mounting Assembly</i>		
All-Terrain Running Gear EZ with Protective Cage	#300 573	Gas models, with inner tubes. <i>Not for use w/Gas Cylinder or LP Tank Mounting Assembly</i>		
	#300 575	Gas models, with Never Flat™ tires. <i>Not for use w/Gas Cylinder or LP Tank Mounting Assembly</i>		
Protective Cage with Cable Holders	#195 331	Gas/LP models		
	#300 052	Diesel model		
Gas Cylinder Mounting Assembly	#195 330	Gas/Diesel models. <i>Not for use with LP Tank Mounting Assembly or All-Terrain RGs</i>		
LP Tank Mounting Assembly	#195 329	LP models. <i>Not for use with Gas Cylinder Mounting Assembly or All-Terrain RGs</i>		
Protective Covers		See page 6		
Spectrum® Plasma Cutters		See page 6		
Millermatic® Passport® Plus	#907 401	Includes gas bottle and MVP. See Lit. Index No. DC/12.53		
SuitCase® Portable Wire Feeders		See page 6		
Spoolmatic® 30A Spool Gun	#130 831	Requires WC-24 Control. See Lit. Index No. M/1.73		
WC-24 Control	#137 549	See Lit. Index No. M/1.73		
XR™ Wire Feeder Control and Guns		See Lit. Index No. M/1.7, M/1.71, and M/1.73		
Dynasty® 200 Series TIG Welders		See Lit. Index No. AD/4.8		
HF-251D-1	#042 388	115 VAC. See Lit. Index No. AY/5.0		
Remote Controls and Cords		See page 6		
HWY-1000 Trailer	#195 013			
Cable Tree	#195 023			
Lunette Eye 2-1/2 in (64 mm)	#043 824			

Date:

Total Quoted Price:



Distributed by: